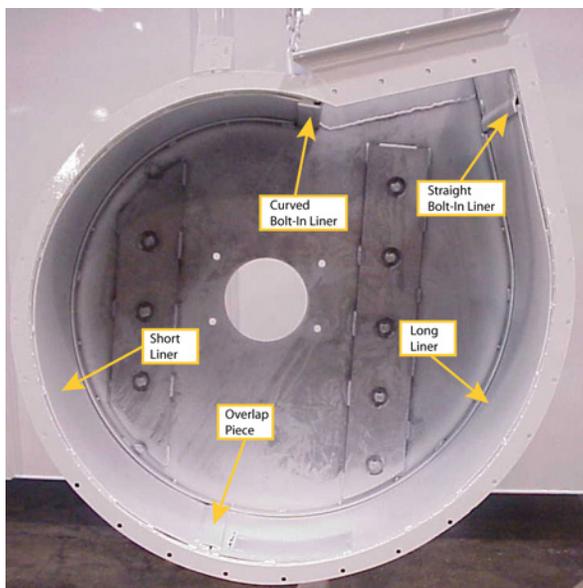


Service Section

5.7 Replacing the Blower Housing Liners

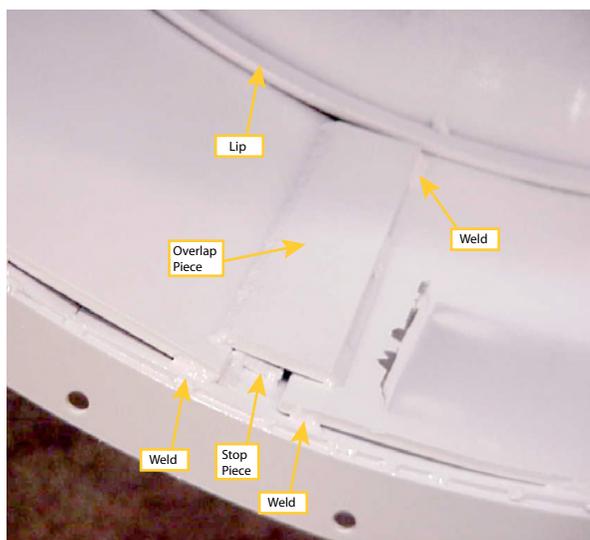
figure 5.5a



WARNING

Keep all fuel and fuel fumes away from the unit when grinding or welding. Work only in a well ventiated area.

figure 5.5b



WARNING

Thoroughly read and understand the safety and pre-operating sections of this manual before working on the unit.

WARNING

Make sure the negative battery cable is disconnected before opening the blower housing.

Review the safety section of this manual before attempting these procedures. To gain access to the interior of the blower housing please see the previous sections.

Removing and installing the Liners (refer to 5.5a and 5.5b):

1. Unbolt the the blower housing face as described previously in this manual.
2. Remove the curved and straight bolt-in liners by removing the appropriate bolts.
3. With a grinder cut out the remaining welds to free the liners. DO NOT remove the "stop piece" at the bottom of the housing.

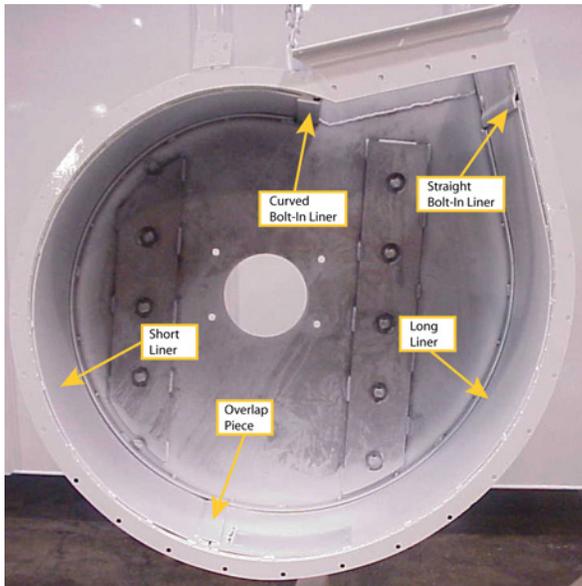
TO INSTALL:

1. Place the short liner into lip at the rear of the housing and line up the bottom of the liner with the "stop" at the bottom of the housing. The short liner has the overlap piece on it and should be installed as shown in the pictures at the left.
2. Tack weld the liner in place every 8 to 10 inches to help keep the liner in place.

Service Section

5.7 Replacing the Blower Housing Liners; continued,

figure 5.5a



⚠ WARNING

Thoroughly read and understand the safety and pre-operating sections of this manual before working on the unit.

⚠ WARNING

Make sure the negative battery cable is disconnected before opening the blower housing.

Review the safety section of this manual before attempting these procedures. To gain access to the interior of the blower housing please see the previous sections.

Installing the Liners (refer to 5.5a and 5.5b), continued;

⚠ WARNING

Keep all fuel and fuel fumes away from the unit when grinding or welding. Work only in a well ventiated area.

3. Install the long liner the same way as the short liner except the long liner should slip under the overlap piece. Make sure the liner slips under the rear lip and the overlap piece.
4. Tack weld the long liner to the overlap piece and tack weld around the liner as you did on the short liner.
5. Install the two bolt-in liners just as they were removed.

figure 5.5b

